SAFETY DATA SHEET



1. Identification

Product identifier UNACAST NCO C5

Other means of identification

Brand Code 425B

Recommended use For Industrial Use Only

Recommended restrictions None known.

Manufacturer/Supplier information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100

Moon Township, Pennsylvania 15108 US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300

EMERGENCY #

2. Hazard(s) identification

Classified hazards

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not hazardous per OSHA 29 CFR 1910.1200(c). However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. May cause respiratory irritation, lung injury, or cancer by inhalation. Limit skin contact. Wash hands after handling. Dispose of waste and residues in accordance with local authority requirements. Wear protective gloves/protective clothing/eye protection. Dust may cause cancer.

Label elements

This item is defined as an article per OSHA (29 CFR 1910.1200) and is therefore exempt from labeling. A Safety Data Sheet is available.

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Hazard(s) not otherwise classified (HNOC)

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3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	40 - 60
Spinel (Mg(AlO2)2)		1302-67-6	20 - 40
Chromium (III) oxide		1308-38-9	2.5 - 10
Magnesium Oxide		1309-48-4	2.5 - 10
Other components below reportable lev	els		2.5 - 10

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Material name: UNACAST NCO C5

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eve contact Rinse with water. Get medical attention if irritation develops and persists.

Rinse mouth. Get medical attention if symptoms occur. Ingestion Most important Direct contact with eyes may cause temporary irritation.

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed

Treat symptomatically.

Ensure that medical personnel are aware of the material(s) involved, and take precautions to **General information**

protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing

media

Not available.

Specific hazards arising from

the chemical

Not applicable.

Special protective equipment and precautions for firefighters Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Stop the flow of material, if this is without risk. Following product recovery, flush area with water.

For waste disposal, see section 13 of the SDS.

Avoid discharge into drains, water courses or onto the ground. **Environmental precautions**

7. Handling and storage

Avoid prolonged exposure. Observe good industrial hygiene practices. Precautions for safe handling

Conditions for safe storage, including any incompatibilities Store in original tightly closed container. Store away from incompatible materials (see Section 10

of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
,		15 mg/m3	Total dust.
Chromium (III) oxide (CAS 1308-38-9)	PEL	0.5 mg/m3	
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
US. ACGIH Threshold Limit Values			
Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	Type TWA	Value 1 mg/m3	Respirable fraction.
Aluminium Oxide (Non-Fibrous) (CAS			
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1) Chromium (III) oxide (CAS	TWA	1 mg/m3	

Material name: UNACAST NCO C5

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US. NIOSH: Pocket Guide to Chemical Hazards

Value Components Type **TWA** Chromium (III) oxide (CAS 0.5 mg/m3

No biological exposure limits noted for the ingredient(s). **Biological limit values**

Appropriate engineering

1308-38-9)

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing.

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels Respiratory protection

exceeding the exposure limits.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective

equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid. Solid **Form**

Color Not available. Odor Not available. **Odor threshold** Not available. Not available. Not available. Melting point/freezing point

Initial boiling point and boiling range

Not available.

Not available. Flash point Not available. **Evaporation rate** Not available. Flammability (solid, gas)

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

Not available.

(%)

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available. Not available. Vapor pressure Vapor density Not available.

Not available. Relative density

Solubility(ies)

Solubility (water) Not available. **Partition coefficient** Not available.

(n-octanol/water)

Not available. **Auto-ignition temperature** Not available. **Decomposition temperature** Not available. **Viscosity**

SDS US 3/6

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Acids. Phosphorus. Chlorine. Incompatible materials

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure. Contact your sales representative for

clarification.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact No adverse effects due to skin contact are expected. Eve contact Direct contact with eyes may cause temporary irritation.

Expected to be a low ingestion hazard. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Not available. Acute toxicity

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation. Serious eve damage/eve

irritation

Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium (III) oxide (CAS 1308-38-9) 3 Not classifiable as to carcinogenicity to humans.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

This product is not expected to cause reproductive or developmental effects. Reproductive toxicity

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available. Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

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13. Disposal considerations

Disposal instructions

This product, in its present state, when discarded or disposed of, is not a hazardous waste

according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Not applicable.

Hazardous waste code

Waste from residues / unused

products

As sold, this product is not RCRA hazardous. Final used condition must be evaluated prior to disposal. Dispose of waste product in accordance with Federal, State and Local regulations. The chrome compounds (Cr III) in this product may be altered to a hexavalent compound (Cr VI) under certain use conditions, such as exposure to alkali salts and/or high temperatures. Proper waste testing (such as TCLP)must be done to determine the waste status of used product. Reuse and

recycling of chrome Refractories is recommended whenever possible.

Contaminated packaging Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard

Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed

on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.	
Aluminium Oxide (Non-Fibrous)	1344-28-1	40 - 60	_
Chromium (III) oxide	1308-38-9	2.5 - 10	

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (III) oxide (CAS 1308-38-9)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

Chromium (III) oxide (CAS 1308-38-9) Magnesium Oxide (CAS 1309-48-4)

US. New Jersey Worker and Community Right-to-Know Act

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

Chromium (III) oxide (CAS 1308-38-9) Magnesium Oxide (CAS 1309-48-4)

US. Pennsylvania Worker and Community Right-to-Know Law

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

Magnesium Oxide (CAS 1309-48-4)

US. Rhode Island RTK

Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (SiO2) (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

06-18-2015 Issue date

Version # 01

United States & Puerto Rico

Disclaimer This information is based on our present knowledge on creation date. However, this shall not

Toxic Substances Control Act (TSCA) Inventory

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

Revision Information Product and Company Identification: Material Attributes

Yes